

Service Bulletin

Service Bulletin Number: LR-10-11-0002

Title: Ocean ISO Liferaft GRP Containers

Prepared by: Clive Perks	Checked by: Chris Waterman
Position: Technical Manager	Position: Training Manager
Date: October 2011	Date:
Date of issue: October 2011	

Products Effected:
4, 6 and 8 man Ocean ISO from 01.10.11.

Summary:
To aid packing of the standard Ocean ISO an additional deeper container has been introduced. The container is denoted as the size 3 container.

Tools Required:
Standard tools as required for service station approval

Action to be implemented:
New size of container introduced from 01.10.11.

Specific Detail of Bulletin

A new container variant has been introduced into production for the 4, 6 and 8 person Ocean ISO's. The container was introduced from the 1st October 2011. The new container is denoted as size 3 container.

4 man size 3 container part No OSL8190

6/8 man size 3 container part No OSL8191

There is no size 3 container for the 10 or 12 man Ocean ISO.

The size 3 container replaces the current size 2 container and shall be used to pack the >24h and SOLAS B packed 4, 6 and 8 man liferafts.

The current size 2 container replaces the current size 1 container and shall be used to pack the <24h packed 4, 6 and 8 man liferafts.

The current size 1 container shall remain available as a service spare for liferafts packed before 01.10.11 and until future notice for the 10 or 12 man liferafts.

There are no specific packing instructions for the amendment to container dimensions. Follow the standard packing procedure as prescribed in the packing manual.

For container dimensions refer to Appendix 1

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Southampton SO14 5QF

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Appendix 1 – Container Drawings

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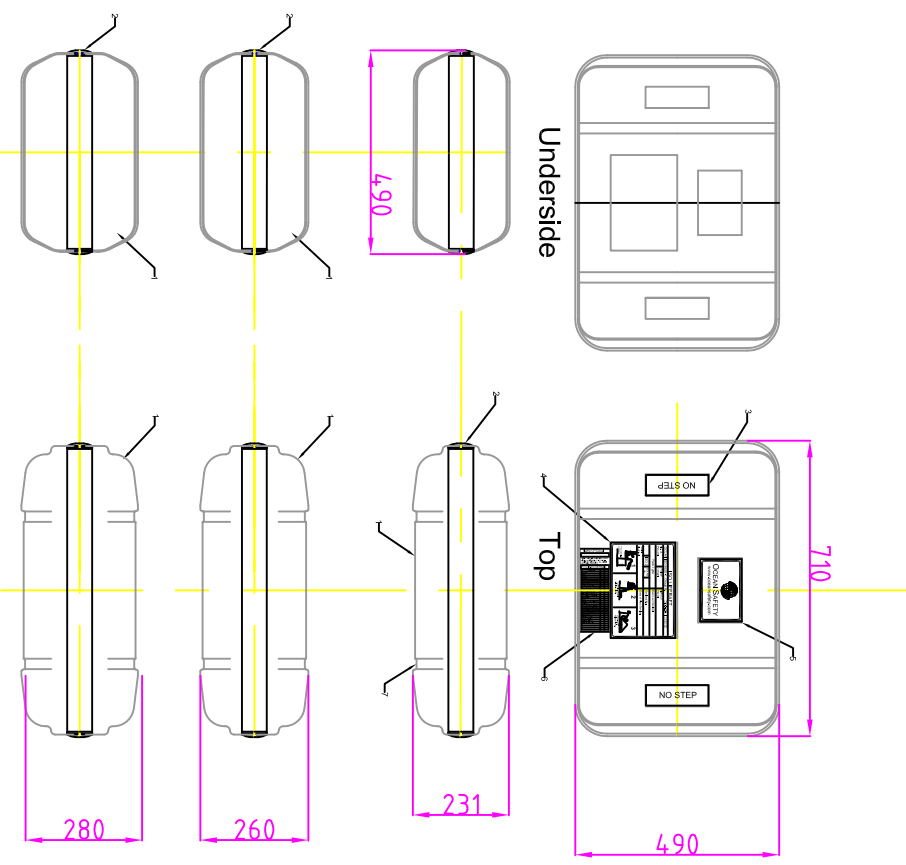
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RevNo	Revision note	Date	Signature	Checked
1	Addition of Size 3 Container	24.08.11	C:Perks	R:Besse



Notes:

General Tolerances.

Private & Confidential.
 This Drawing and the Design Depicted is the Property of Ocean Safety Limited. It is provided on the express terms that it must be treated as Confidential and is not to be copied or communicated to any other party without prior written permission from Ocean Safety.

0 - 25mm
 26 -250mm
 251 - 1000mm
 1001mm & Above +/- 7 mm

+/- 1 mm
 +/- 3 mm
 +/- 5 mm
 +/- 7 mm

3rd Angle Projection. Do Not Scale. If in Doubt - Ask

Item No	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference
7	A/R	Container Strapping	Signode Dylastic 816
6	1	Adhesive Content Label	OS/SOCONTLABS-03
5	1	Container Logo Label	OS/SOCONLABS-02
4	1	Adhesive Instructions Label	OS/SOCONLABS-01
3	2	Adhesive Label "no step"	OS/SOCONLABS-00
2	A/R	Sealing Strip	OS/SOSEAL-00
1	1	GRP ISO Liferaft Container	OS/SOLRCONS-01

Drawn by
 M/MARTIN

Checked by
 C/PERKS

Approved by - date
 RBESSE 30.01.06

File name
 ISOLR

Date
 30-01-06

Scale
 NTS

Ocean Safety Ltd
 Saxon Wharf
 Lower York Street
 Southampton SO14 5QF

Title: ISO Container - 4 Person

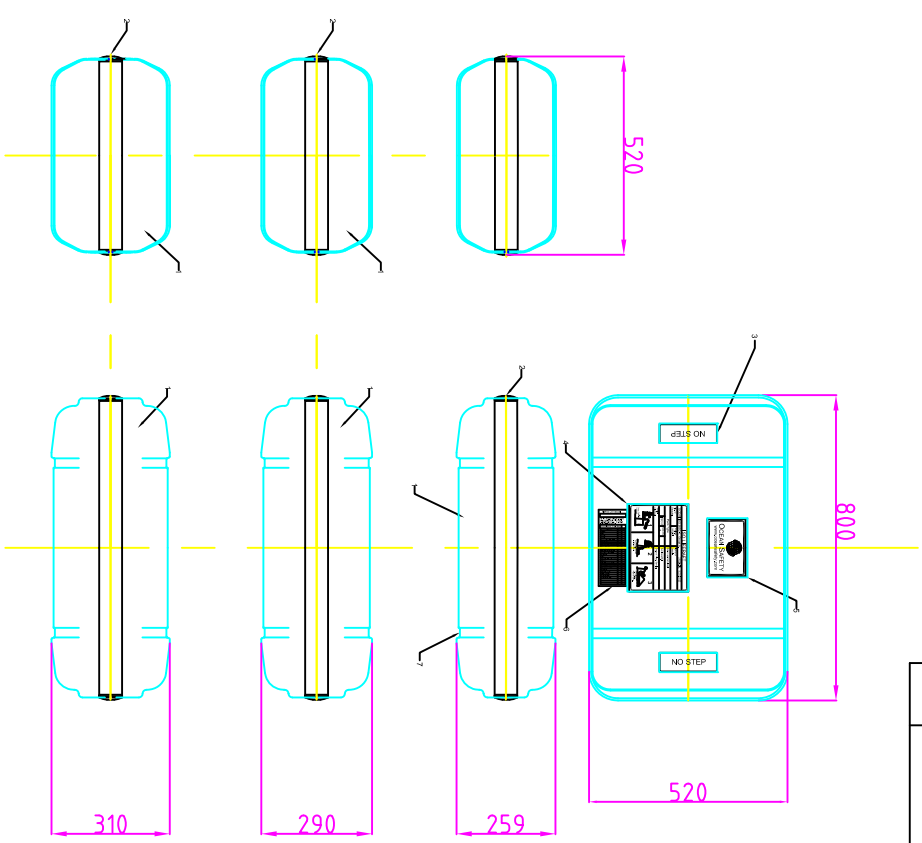
OS/ ISOLRCONS-00

OS/ ISOLRCONS-00

Edition 2

Sheet 1

RevNo	Revision note	Date	Signature	Checked
1	Update of width dimension	15/11/07		
2	Update of width dimension	21/10/08		
3	Addition of size 3 container	24.08.11	C.Perks	R.Besse



Quantity	Title/Name, designation, material, dimension etc	Article No./Reference
1	GRP ISO Liferaft Container	OS/ISOLRCOMM-01
1	Container Strapping	Signode Dylastic 816
1	Adhesive Content Label	OS/ISOCONTLABS-03
1	Container Logo Label	OS/ISOCONLABS-02
1	Adhesive Instructions Label	OS/ISOCONLABS-01
2	Adhesive Label "no step"	OS/ISOCONLABS-00
A/R	Sealing Strip	OS/ISOSEAL-00

Notes:

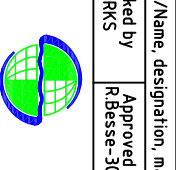
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0 - 25mm
 +/- 1 mm
 26 -250mm
 +/- 3 mm
 251 - 1000mm
 +/- 5 mm
 1001mm & Above +/- 7 mm

3rd Angle Projection. Do Not Scale. If In Doubt - Ask

Drawn by
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Title: ISO Container - 6/8 Person	
OS/ ISOLRCOMM-00	Edition 4
Sheet 1	Scale NTS

Service Bulletin Acknowledgement.

I acknowledge receipt of the following Ocean Safety service bulletin:

Service bulletin Number: LR-10-11-0002

Date received :	
Service manual update:	
Service engineers Certificate No:	
Service engineers Name - Print	
Service Engineers Signature	

Bulletin Received by

Signature: _____

Name: _____

Position: _____

Date: _____

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Please sign & return to: Chris Waterman
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E Mail cwaterman@oceansafety.com

Please detail bulletin number in subject field

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