

Service Bulletin

Service Bulletin Number: LR-04-12-0001

Title: Ocean ISO Liferaft 4 Man Packing Procedure Clarifications

Prepared by: Clive Perks	Checked by: Chris Waterman
Position: Technical Manager	Position: Training Manager
Date: 24.04.2012	Date: 27.04.2012
Date of issue: April 2012	

Products Effected:
4 person Ocean ISO's – All pack types

Summary:

It has come to Ocean Safety's attention that failure to correctly follow the 4 person packing instructions may in some circumstances result in a snag hazard in the painter line system.

The following bulletin further clarifies important stages in the packing process to prevent any increased friction in the system. The instructions specifically related to,

6.5.1 Four person – Second Step of Folding Procedure – Point 2
&
6.5.4 – Canister – Fit-out Inside The Container – Point 4

Tools Required:
Standard service station tooling

Ocean Safety Ltd
Saxon Wharf, Lower York Street
Southampton, SO14 5QF

Tel: +44(0) 2380 720 800
Fax: +44(0) 2380 720 801
info@oceansafety.com
www.oceansafety.com

Your Life Saving Supplier

Registered No: 3800654
VAT Registered No: 767 4369 87



Action to be implemented:
On receipt of bulletin – Implement immediately

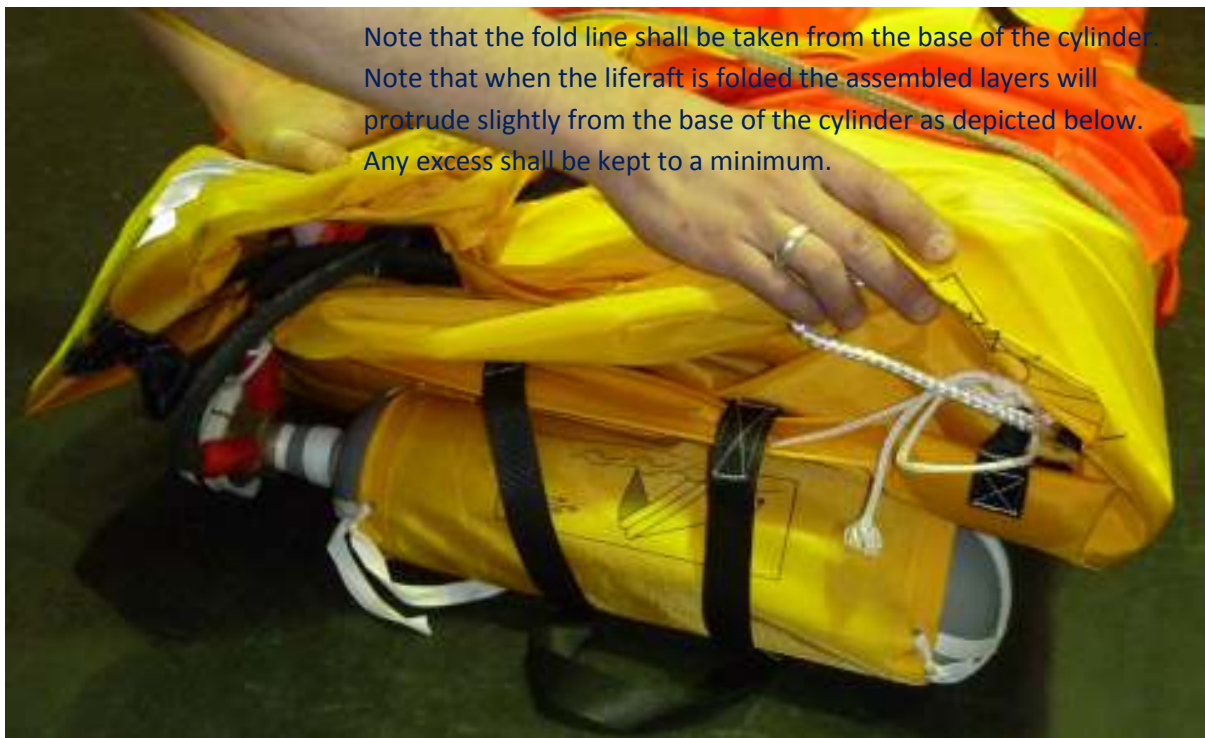
Clarification – 6.5.1 - 4 Person Packing Procedures, Second Step of Folding Procedure, Point 2

“Second fold line runs from the bottom of the cylinder and runs at 90° to the cylinder”

To clarify the point above - The fold shall be made level with the base of the cylinder and Run at 90° to the cylinder. Fig 1 refers.

Before proceeding to the next stage ensure that the cylinder is securely fastened in the cylinder pocket.

Fig 1 – 4 man Fold Line



Note that the fold line shall be taken from the base of the cylinder.
Note that when the liferaft is folded the assembled layers will protrude slightly from the base of the cylinder as depicted below.
Any excess shall be kept to a minimum.

Ocean Safety Ltd
Saxon Wharf, Lower York Street
Southampton. SO14 5QF

Tel: +44(0) 2380 720 800
Fax: +44(0) 2380 720 801
info@oceansafety.com
www.oceansafety.com

Your Life Saving Supplier

Registered No: 3800654
VAT Registered No: 767 4360 87



Clarification – 6.5.4 Canister – Fit Out Inside the Container, Point 4

“Lift the liferaft into the container and position the liferaft so that the operating head is next to the open hole.”

Before lifting the vacuum packed liferaft into the lower half of the container, check the packed liferaft to ensure that the cylinder is in the intended position. Fig 2 refers. Ensure that the base of the cylinder is in line with the edge of the folded fabric and that the operating head is not protruding beyond the folds of fabric on the opposite side.

Fig 2 – Vacuum Packed Liferaft



With the position of the cylinder confirmed, locate the vacuum packed liferaft into the lower half of the container. Once located ensure that there is space between the inner face of the container and the top of the operating head. Fig 3 refers.

Remove any possible obstructions along the intended path of the painter line. Continue following the packing instruction as detailed in the service manual.

Ocean Safety Ltd
Saxon Wharf, Lower York Street
Southampton, SO14 5QF

Tel: +44(0) 2380 720 800
Fax: +44(0) 2380 720 801
info@oceansafety.com
www.oceansafety.com

Your Life Saving Supplier

Registered No: 3800654
VAT Registered No: 767 4360 87



Fig 3 – Vacuum Packed Liferaft Located Inside Container



End of service bulletin. Continue to service bulletin acknowledgment.

Ocean Safety Ltd
Saxon Wharf, Lower York Street
Southampton. SO14 5QF

Tel: +44(0) 2380 720 800
Fax: +44(0) 2380 720 801
info@oceansafety.com
www.oceansafety.com

Your Life Saving Supplier

Registered No: 3800654
VAT Registered No: 707 4360 87



Service Bulletin Acknowledgement.

I acknowledge receipt of the following Ocean Safety service bulletin:

Service bulletin Number: LR-08-10-0001

Date received :	
Service manual update:	
Service engineers Certificate No:	
Service engineers Name - Print	
Service Engineers Signature	

Bulletin Received by

Signature: _____

Name: _____

Position: _____

Date: _____

Ocean Safety Ltd
Saxon Wharf, Lower York Street
Southampton. SO14 5QF

Tel: +44(0) 2380 720 800
Fax: +44(0) 2380 720 801
info@oceansafety.com
www.oceansafety.com

Your Life Saving Supplier

Registered No: 3800654
VAT Registered No: 767 4369 87





Please sign & return to: Chris Waterman
Ocean Safety Ltd.
Saxon Wharf
Lower York Street
Southampton
SO14 5QF

Fax: ++442380 720 801

E Mail cwaterman@oceansafety.com

Please detail bulletin number in subject field

Ocean Safety Ltd
Saxon Wharf, Lower York Street
Southampton. SO14 5QF

Tel: +44(0) 2380 720 800
Fax: +44(0) 2380 720 801
info@oceansafety.com
www.oceansafety.com

Your Life Saving Supplier

Registered No: 2800654
VAT Registered No: 707 4369 87

